

ABSTRACT

5 A self-standing bag (1) having a spout (3) on a bag
body (2), characterized in that both side edges (2a, 2a) and
an upper edge (2b) of the bag body (2) are sealed by an edge
sealer (4) of thermoplastic resin covering the outer surfaces
of the edges, and the spout (3) is formed integrally with the
edge sealer (4).